









Switch job 1 &amp; 2

Da

Ltd.

Date: Friday, 03/11/2006 2:33:31 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D35281
<b>Job Number</b> : 29267	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : D35281
<b>This Issue</b> : 03/11/2006 <b>S.O. No.</b> :	<b>Drawing Number</b> : PROTO
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : R&D GENERAL	<b>Drawing Revision</b> :
<b>Previous Run</b> : 00015	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 10/11/2006 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	
<b>Additional Product</b>	
Job Number: 	
<b>Seq. #:</b>	<b>Machine Or Operation:</b>
1.0	LATHE CONV. CONVENTIONAL LATHE
	
<b>Comment:</b> CONVENTIONAL LATHE machine per drwg D3528 Rev.A	
2.0	MDELRR0500 Delrin Round Bar .50"
	
<b>Comment:</b> Qty.: 0.5500 f(s)/Unit Total: 0.5500 f(s) Delrin Round Bar .50" Batch M100724	
3.0	QC2 INSPECT PARTS AS THEY COME OFF MACHINE
	
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8 SECOND CHECK
	
<b>Comment:</b> SECOND CHECK	
5.0	PACKAGING 1 PACKAGING RESOURCE #1
	
<b>Comment:</b> PACKAGING RESOURCE #1 ID & STK (GIVE TO MARC BELLEVANCE)	
6.0	QC21 FINAL INSPECTION/W/O RELEASE
	
<b>Comment:</b> FINAL INSPECTION/W/O RELEASE	
Job Completion 	

# PRELIMINARY ISSUE

06.11.03

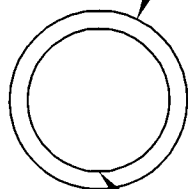
DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3528	REV. A SHEET 1 OF 1
DATE 06.05.18		TITLE SPACER	SCALE 4:1
A	06.05.18	NEW ISSUE	

**UNDER REVIEW**

06.07.12 CB

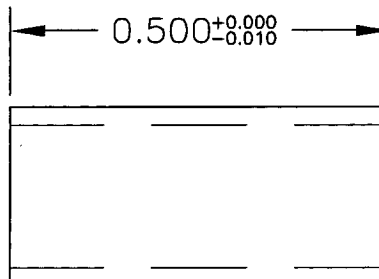
prototype

$\phi 0.235^{+0.001}_{-0.010}$



DRILL  $\frac{3}{16}$  (0.188)

$0.500^{+0.000}_{-0.010}$



**D3528-1 SPACER**

14

**REFERENCE ONLY**

**NOTES:**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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